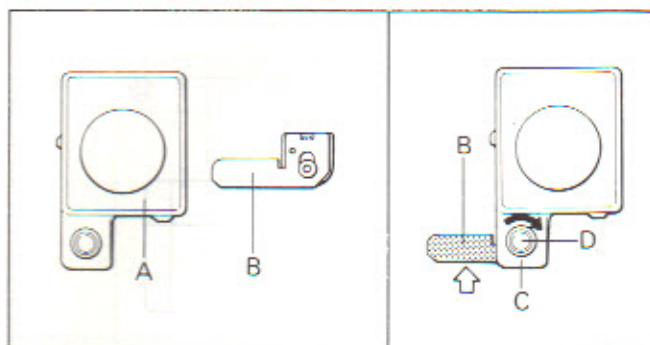


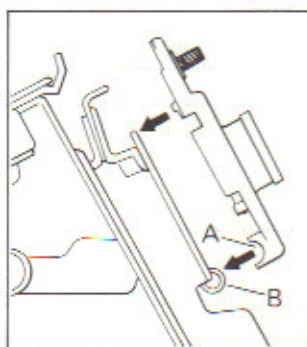
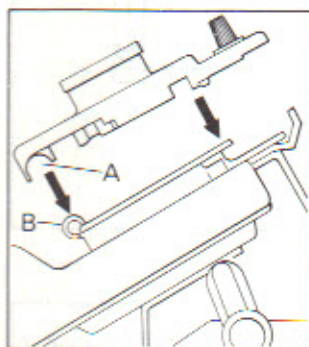
P CARRIAGE



In drive lace knitting, use P Carriage "A" without P Presser "B".

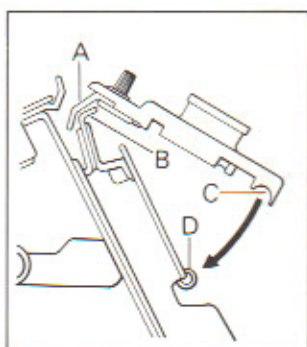
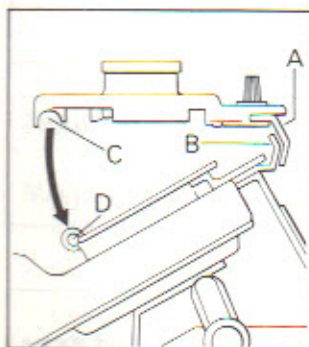
In pile knitting, use P Carriage "A" with P Presser "B" attached.

Place P Presser "B" underneath Arm "C" and secure with fastening screw "D".



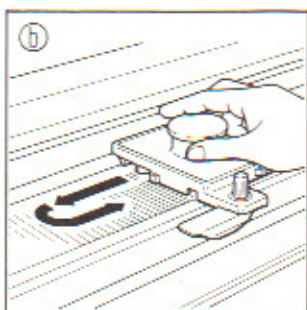
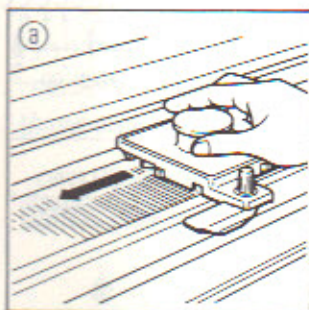
WITHOUT P PRESSER

Place P Carriage straight onto Knitter or Ribber Needle Bed ensuring rail guide "A" fits correctly on rail "B".



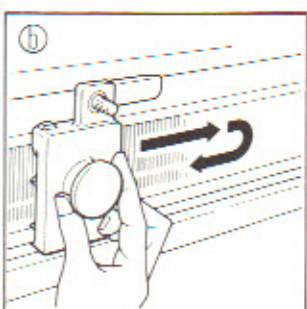
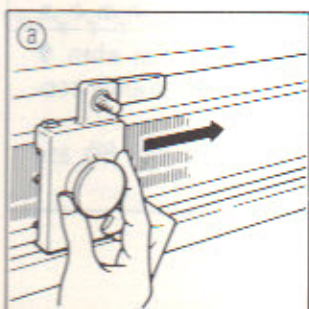
WITH P PRESSER ATTACHED

Place P Presser "A" over sinker posts "B" first, then place rail guide "C" onto rail "D".



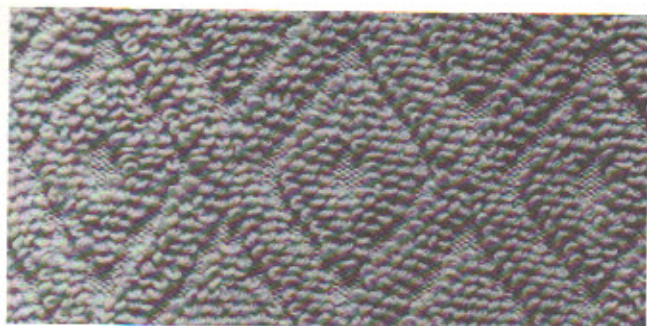
On Knitter always start from the right side.

- (a) Move P Carriage once (right → left).
Stitches will be behind latches and needles are aligned in C position.
- (b) Move P Carriage twice (right → left → right).
Stitches have slipped off needles.



On Ribber always start from the left side.

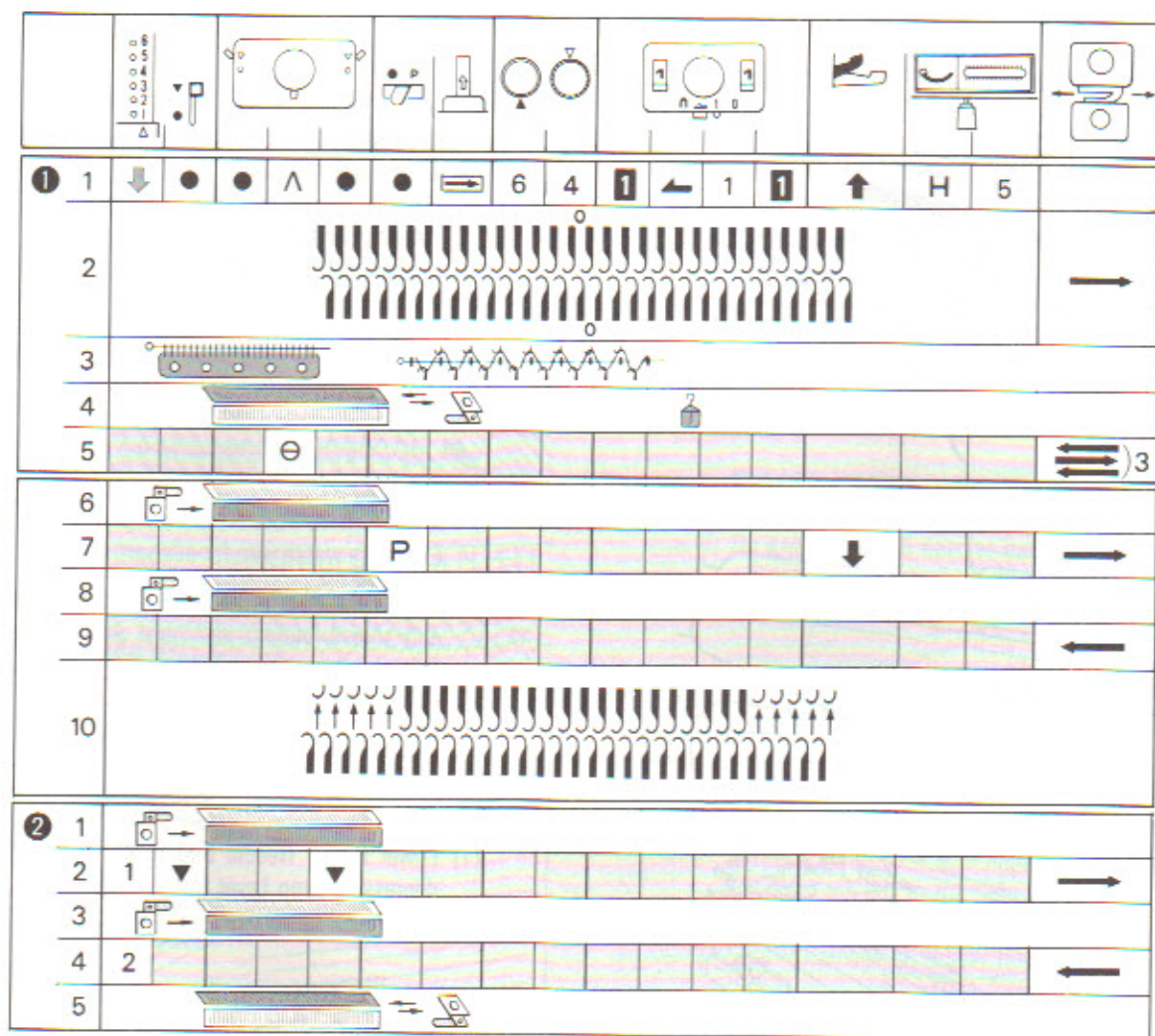
- (a) Move P Carriage once (left → right).
Stitches will be behind latches and needles are aligned in C position.
- (b) Move P Carriage twice (left → right → left).
Stitches have slipped off needles.



PILE KNITTING

The stitches in this fabric are formed using both ground yarn and pile yarn. Knit using pile yarn only on Knitter and both yarns on Ribber, removing loops on knitter every two rows.

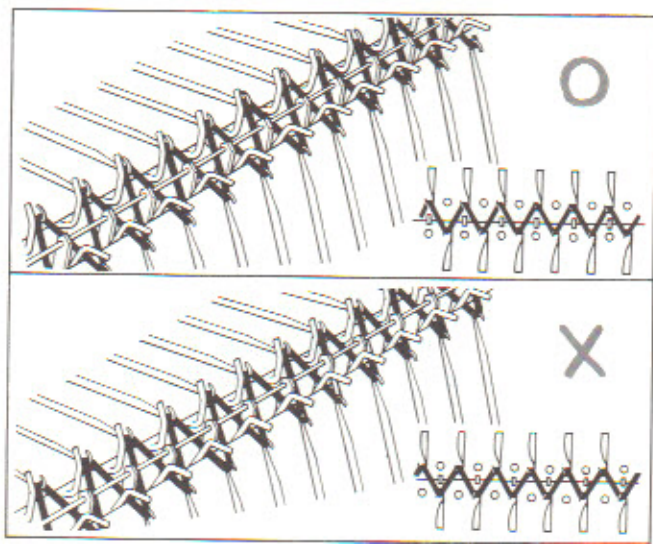
The sample is knitted with Punch Card No.7 **R-2** A using thin yarn (ground yarn) and light yarn (pile yarn).

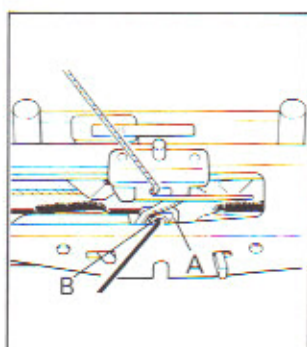
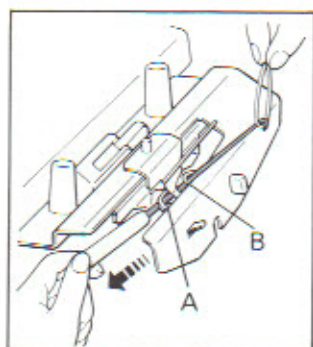
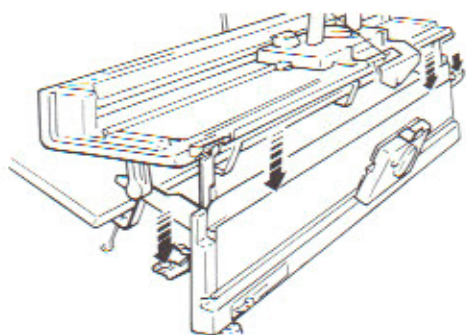
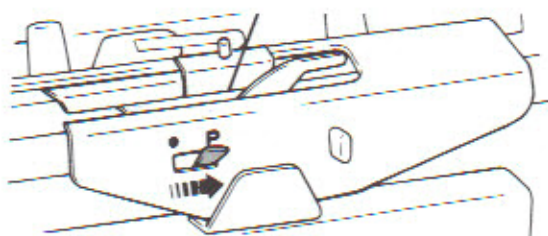
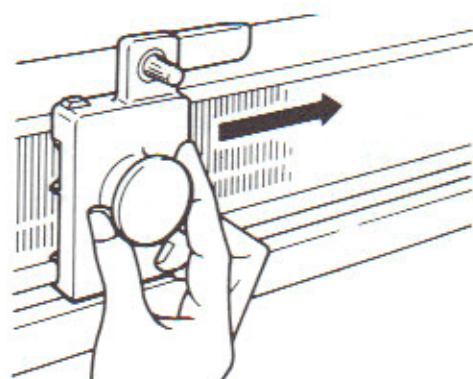
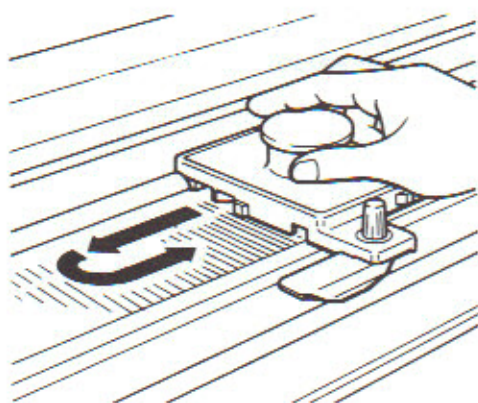


- ① — 1 Set machine controls as instructed.

Set Stitch Dial to the same number as for main knitting.

- 2 Arrange needles as shown and knit from the left to the right with waste yarn.
- 3 When suspending Cast-on Comb, insert it so that its teeth face Ribber Sinker Posts as illustrated.





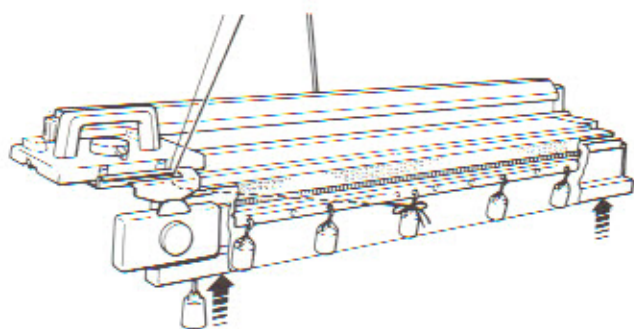
- ① — 4 Place P Carriage with P Presser attached on the right side of Knitter Needle Bed (refer to page 12). Move P Carriage to the left and back again so that stitches on knitter are removed and the needles are aligned in B position again.

- 5 Set Cam Lever to SLIP (S, \ominus) and knit 3 rows with waste yarn.
- 6 Place P Carriage on the left side of Ribber Needle Bed (refer to page 12), and slide it to the right to push up needles to C position.

- 7 Exchange waste yarn for pile yarn in main Yarn Feeder.
Set Auxiliary Yarn Feeder Lever to **P** (right) position, and thread ground yarn into Auxiliary Yarn Feeder following instructions below.

- (1) Lower Ribber Needle Bed to the middle position by depressing Drop Lever (marked red) once.

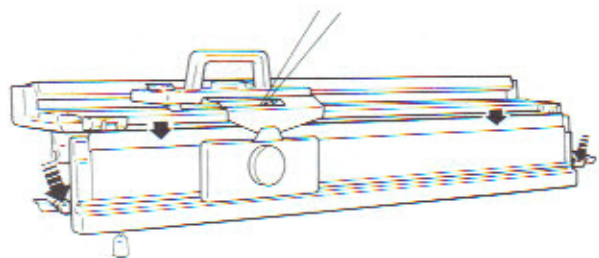
- (2) Thread ground yarn through Auto-Tension.
- (3) Make a loop on yarn end and hold it above Auxiliary Yarn Feeder.
- (4) Insert Hook Tool from underneath through Auxiliary Yarn Feeder "A" and Yarn Guide "B", then catch yarn loop.
- (5) Pull Hook Tool downwards threading yarn through Yarn Guide and Auxiliary Yarn Feeder.



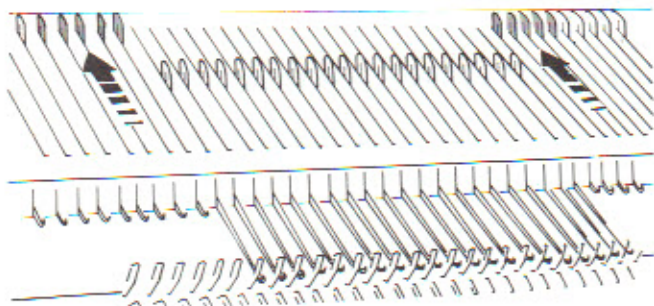
- (6) Tie yarn end to hook of Weight on Cast-on Comb.
- (7) Push up Ribber Needle Bed to its top position. Ensure Ribber needles are correctly lined up in B position.

IMPORTANT:

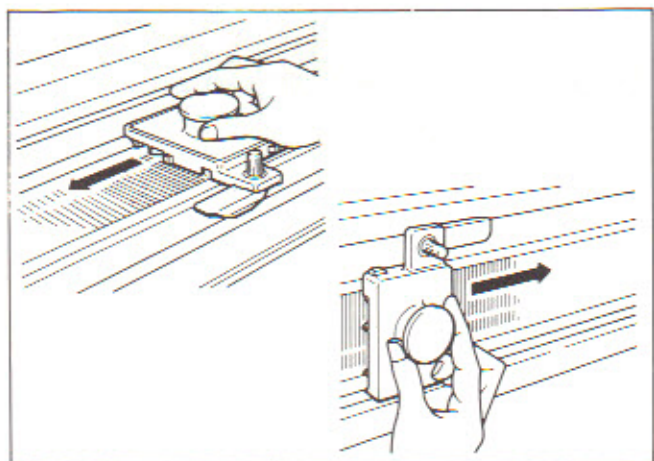
Ensure Link Pin on Ribber Carriage is joined properly to Ribber Arm.



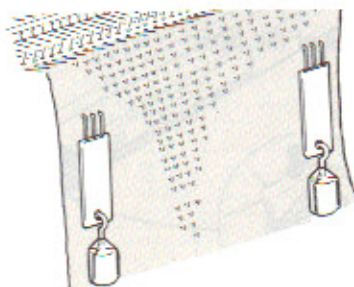
- (8) Depress both Pile Levers (marked blue) to widen space between Knitter and Ribber Needle Bed.
- (9) Knit from the left to the right.
If the yarn are loose, pull them back from below the Auto-Tension before moving Carriage.



- 8 Bring Ribber needles to C position using P Carriage.
- 9 Knit from the right to the left.
- 10 On Knitter, push 5 needles back to A position at both sides of fabric to leave plain edges for seaming.



- ② — 1 Bring Ribber needles to C position using P Carriage.
- 2 Set Stop Knob to ▼ and right Side Lever to ▼, then knit from the left to the right.
- 3 Slide P Carriage on Ribber from the left to the right.



- 4 Knit 1 row from the right to the left.
- 5 Remove stitches on Knitter using P Carriage.

Repeat ② — 1 ~ 5 for main knitting.

Suspend Hanger Combs with Weights after 10 rows and move them up every 10 rows.